IN THE CLAIMS

Please replace the claims as filed with the claims set forth below. This listing of claims will replace all prior versions, and listings, of claims in the application:

1-2. Canceled.

| (Currently amended) <u>A sheet material handling system comprising:</u> |
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| at least one support member having a substantially vertical support leg extending from a |
| substantially horizontal base; |
| a planer working surface connected to each support leg by a hinged connection which |
| allows pivoting of the planar working surface with respect to each vertical support leg along a |
| pivotaxis: and |
| a latching member operatively associated with the base configured to lock the pivoting of |
| the planar working surface in a select position, wherein the hinged connection comprises: |
| a first tubular member attached to each vertical support leg: |
| a second tubular member attached to the planar working surface and positioned in line |
| with each first tubular members; |
| a shaft running through each first and the second tubular members connecting them such |
| that the second robular member is free to pivot around the pivot axis with respect to each first |
| tubular member. The sheet massial handling system of claim-2-wherein the shaft is being |
| removable, allowing the separation of the planar work surface from the vertical support legs. |
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| 4-6. Canceled. |
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| 7. (Currently amended) A sheet material handling system comprising: |
| at least one support member having a substantially vertical support leg extending from a |
| substantially horizontal basis |
| a planar working surface connected to each support leg by a hinged connection which |
| allows pivoting of the planar working surface with respect to each vertical support leg along a |
| pisyal axis; and |

a latching member operatively associated with the base configured to lock the pivoting of the planar working surface in a select position, the latching member comprising:

The shoet metal handling system of claim 1 wherein the latching member comprises:

a bar having first and second ends pivotally attached at the first end to a base, the second end being configured to align with a bracket on the underside of the planar work surface near its lengthwise edge, and

means for releasably attaching the second end of the bar to the bracket.